



PUSH THE LIMITS

INSTRUCTIONS

- Measure 2 times to ensure accuracy.
- Please, use only the measuring tape.
- Before beginning to measure, follow the directions below.
- When measuring it is preferable to be bare-chested with briefs.
- Everytime, remember to use the middle point of the elastic belt as your point of reference.
- First measurement: Height - Size in cm (starting at the back from the big bone at base of neck to above ankle bone (total length of the leather suit)). Record in measurment form at bottom of the document. See image (right) for clarification.



MEASUREMENT POINTS

IMPORTANT - To ensure accurate measurement it is important to install the locating straps correctly. Please use something similar like a string.

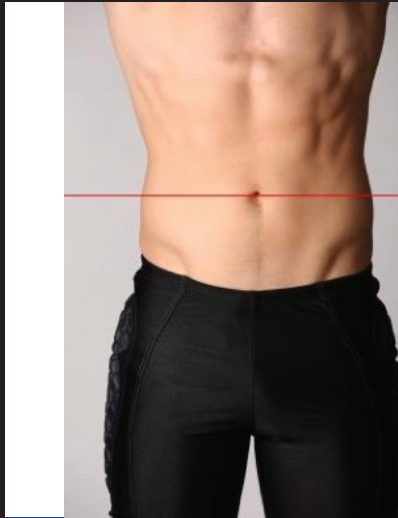
1. Fix Waist locator around waist so that strap covers belly button.
 2. Fix Hip locator around buttocks at the largest point.
 3. Base of Neck is located at the hollow where the collar bones meet the sternum.
 4. Crotch is located at the point where the seams intersect on a pair of jeans.
 5. Knee centers are the points of rotation on either side of the knee joint.
- While taking measurements, make sure the straps do not move.
 - Remember to use the middle line of the elastic belt as your point of measurement.
 - Please specify any variations in leg or arm length in the notes section.

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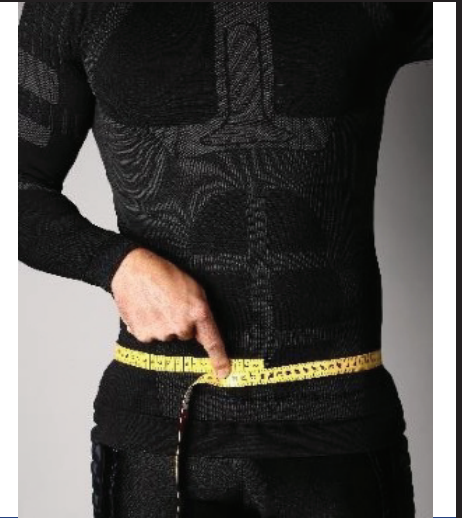


Measure around the fullest part of the chest while holding the tape high under the arms. Be sure that tape does not fall down on the back. Measure with AND without back protector and record both in table and bottom of document.

1 Chest = 92cm
Chest with Back Protector = 97cm



INFO: The belly button (navel) forms the waist for all following measurements.



2 Waist (Navel) = 77cm
With Back Protector = 81cm



Measure the neck.
NOTE: Hold tape around neck, then turn head to the left BEFORE taking the measurement.

3 Neck = 37cm



Find top of shoulder bone with finger first

Find the top of the shoulder bone. Measure around elbow (as shown) to wrist bone.

NOTE: A slight bend of elbow as shown - you can rest hand on upper thigh, parallel to groin (see page 4 for more information).

4 Full outer arm length (shoulder to wrist bone) = 63cm



Find top of shoulder bone with finger first

NOTE: Keep your finger at the finishing elbow point (for next measurement)

5 Shoulder to elbow = 35cm



Start from Point 5 finish point, measure to wrist bone

6

Elbow to Wrist = 28cm



Bend elbow 90 degrees, make a tight fist, and flex the biceps. Measure around the largest part of the flexed biceps.

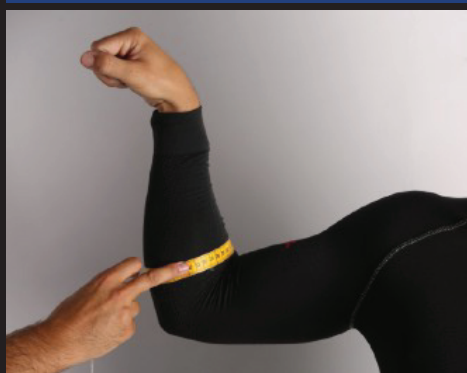
7

Biceps (over the thickest part) = 34cm



7a

Lower Biceps = 30cm



Bend arm 90 degrees, make a tight fist, and flex the forearm. Measure around the largest part of the flexed forearm.

8

Forearm circumference (over the thickest part) = 32cm



Measure around wrist bone.

9

Wrist = 17cm



Find shoulder bone with finger first, measure across without too much bend in the tape.

10

Shoulder to Shoulder (from bone to bone) = 45cm

Please tie a shoelace / belt around waist to get the point of reference for following measurement (point 12). Or, if you have nothing to use, you can set your pants waistband at navel height (just make sure the waistband is straight and doesn't fall down).



Find lower shoulder bone with finger first, measure across without too much bend in the tape.

10a Lower Shoulder = 36cm



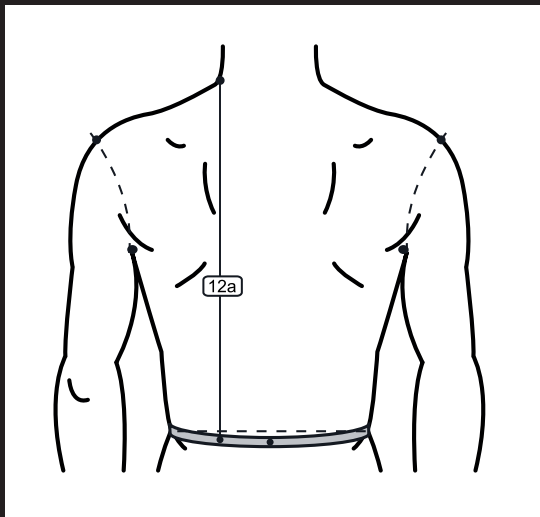
11 Neck front to Navel (between start of collarbones) = 35cm



11a Waistline to Shoulder



12 Neck to Navel (big bone at back of neck to belly button height) = 41cm



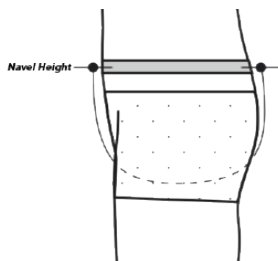
12a Shoulder to back Waist (neck base to rear waist strap)





13

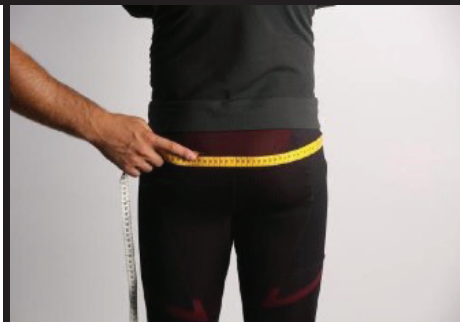
From the base of Neck (front - between start of collarbones) through the crotch to the base of the Neck (back - big bone at the start of neck) = 145cm



Additional Point - Measure from Navel at front, through crotch to navel height at back (tie a shoelace or similar around waist at navel height to get accurate reading on the back). Points 11, 12 + 13a should equal the measurement of Point 13.

13a

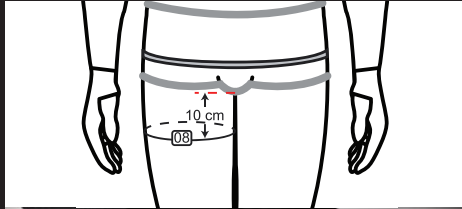
Hip / Bum = 89cm



Measure over the thickest point.

14

Hip / Bum = 89cm



15 Upper Thigh = 54cm



Flex the knee and thigh before measuring.

16 Lower Thigh = 42cm



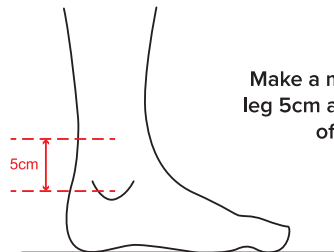
Flex the knee 90 degrees before taking the measurement.

17 Knee - 38cm



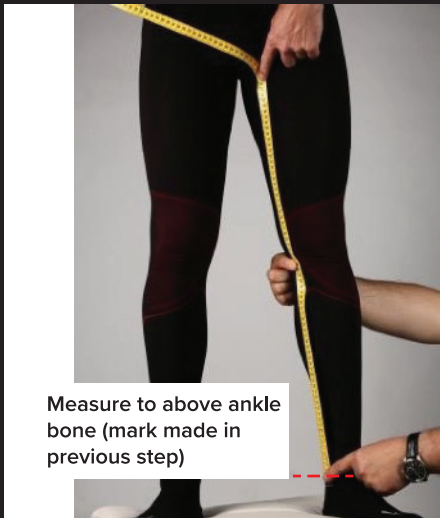
18 Calf - 36cm
(Measure around largest part)

Measure circumference, 5cm above ankle bone (thin part of leg before rise of ankle). Make a mark with tape or pen to be used in the next steps.



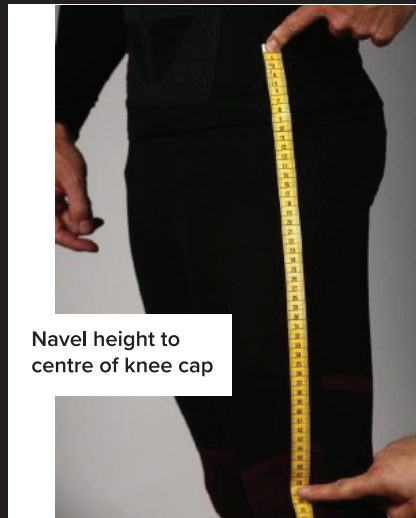
Make a mark on your leg 5cm above centre of ankle bone.

19 Ankle = 19cm



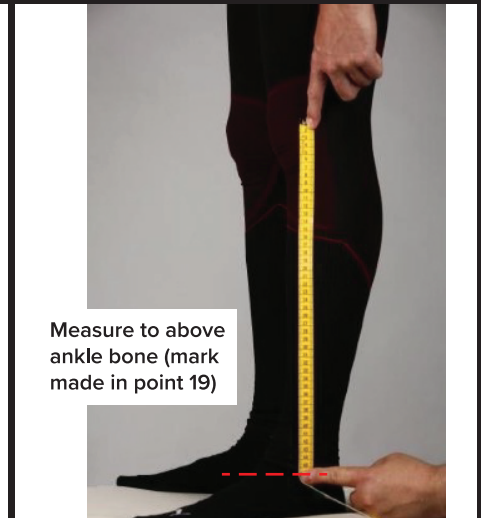
Measure to above ankle bone (mark made in previous step)

20 Inseam = 66cm
(from top of crotch to above ankle bone)



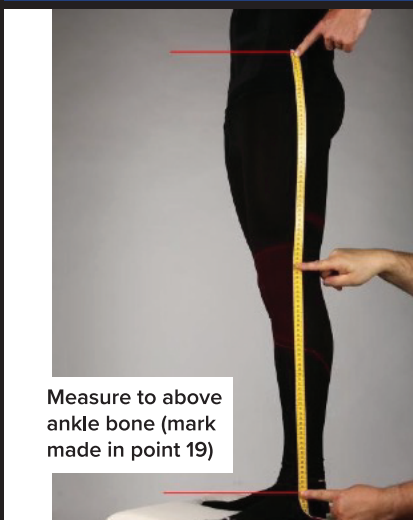
Navel height to centre of knee cap

21 Waist = 60cm



Measure to above ankle bone (mark made in point 19)

22 Knee to Ankle - 35cm
(from centre of knee to above ankle bone)



Measure to above ankle bone (mark made in point 19)

23 Side of Leg
(Navel height to above ankle bone)

IMPORTANT

POINTS 4,5,6

Point 4. Complete outer sleeve - this should be equal to measurements 5 (Shoulder to Elbow) + 6 (Elbow to Wrist). For example, if your measurement of Point 5 is 35cm and your Point 6 is 28cm, your Point 4 should be 63cm. **Please measure all 3 points, starting with finding the bone at the top of the shoulder (you can mark with tape or pen):**

Point 4 - From this bone point at the top of the shoulder, measure to/around elbow, to the wrist bone.

Points 5 & 6 - With the same angle of the elbow, measure from the same point at top of shoulder bone to the midpoint of elbow (Point 5), then use THIS point at elbow to measure to the same point at the wrist bone for Point 6.

Point 5 + 6 should equal your Point 4 measurement.

POINTS 20, 21, 22, 23

Please make sure that for points 20, 22 & 23 (measuring to above ankle bone), you measure to the **SAME** marker point made in point 19 (before the rise of the ankle bone). We recommend 5cm above the centre of ankle bone (4cm for kids, 6cm if tall adult). To get a consistent measurement from navel, you can tie a shoelace around the waist at the navel height or if nothing is available, set your pants waistband at navel height (just make sure the waistband is straight and doesn't fall down).

Point 21: Starting at the navel level, measure to the centre of knee cap, from THIS point at knee cap, measure to ankle marker (as explained above) for Point 22. Point 23: Start from same point at navel height (as in Point 21) and measure to ankle marker (as explained above).



CUSTOM LEATHER SUITS

ORDERFORM

Rider Name	Phone number	Email
<input type="text"/>	<input type="text"/>	<input type="text"/>

Quantity / Size	Cut (1ps/2ps,male/ female)	Airbag / Brand	Inner Lining	Slider	Boots
Suits <input type="checkbox"/>	1 piece <input type="checkbox"/> Male <input type="checkbox"/>	<input type="text"/>	Fixed <input type="checkbox"/> Removeable <input type="checkbox"/>	Knee Yes <input type="checkbox"/> No <input type="checkbox"/>	Boots outside suit <input type="checkbox"/>
Gloves <input type="checkbox"/>	2 piece <input type="checkbox"/> Female <input type="checkbox"/>	<input type="text"/>	<input type="checkbox"/> Black <input type="checkbox"/> Red <input type="checkbox"/> Grey <input type="checkbox"/> Yell	Elbow Yes <input type="checkbox"/> No <input type="checkbox"/>	Boots inside suit <input type="checkbox"/>

Hump	Zipper	Collar	Cuff	Pocket*	Leather
With <input type="checkbox"/> Without <input type="checkbox"/>	Plastic (std) <input type="checkbox"/> Metal <input type="checkbox"/>	Soft Neoprene <input type="checkbox"/> Leather <input type="checkbox"/>	Soft Neoprene <input type="checkbox"/> Leather <input type="checkbox"/>	Inside Yes <input type="checkbox"/> No <input type="checkbox"/> Outside Yes <input type="checkbox"/> No <input type="checkbox"/>	Suit <input type="checkbox"/> <input type="checkbox"/> Glove <input type="checkbox"/> <input type="checkbox"/>

*only applicable for 2 Piece

Leather Jacket	Extra Knee Slider	Extra Elbow Slider	Chest Protector	Back Protector CE
Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>
Quantity <input type="text"/>	Quantity <input type="text"/>	Quantity <input type="text"/>	Quantity <input type="text"/>	Quantity <input type="text"/>

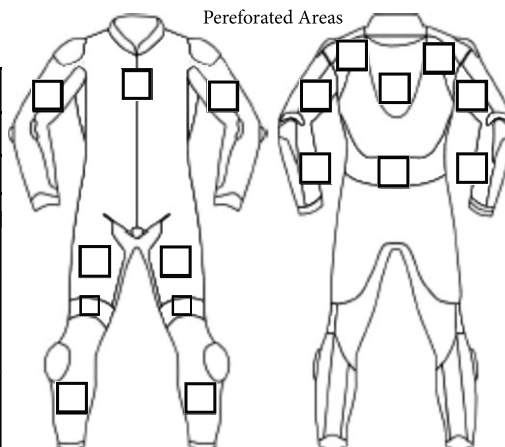
Choose either RACING FIT: VERY SNUG SPORT FIT: SLIGHTLY LOOSER WITH MORE FREEDOM OF MOVEMENT

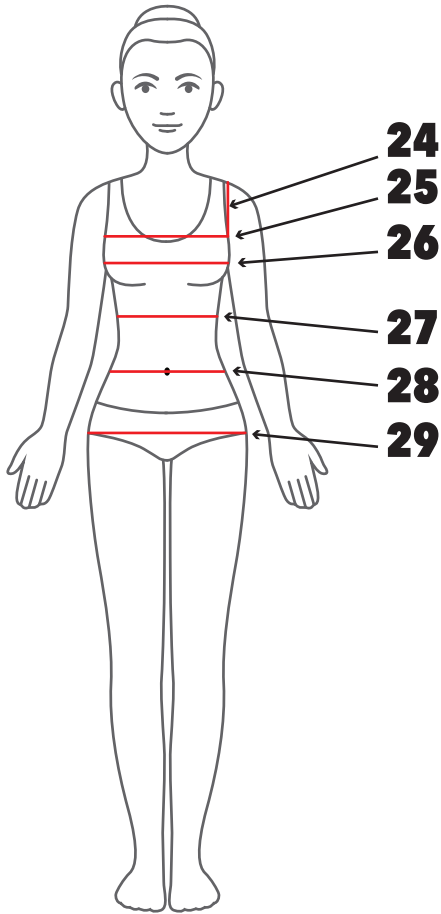
Measuring Data:	Measure: (without back protector)	With Back Protector (empty boxes only)
Rider Name:	X	X
Height/ Size in CM: From base of neck at back to just above ankle bone (total length of the leather suit)	cm	X
Weight in kg:	kg	X
1. Chest = cm Chest		
2. Waistline (Navel) = cm		
3. Neck = cm Neck		X
4. Complete Outer Sleeve (Shoulder to Wrist Bone) = cm Complete outside sleeve length		X
5. Shoulder to Elbow = cm Shoulder to elbow		X
6. Elbow to Wrist = cm Elbow to wrist		
7. Bicep = cm Biceps		X
7a. Lower Biceps = cm as per diagram		X
8. Forearm = cm Forearm		X

9. Wrist = cm Wrist		X
10. Shoulder to Shoulder = cm Shoulder to shoulder		X
10a. Lower Shoulder = cm as per diagram		
11. Front, Base of Neck to Navel = cm Nack to navel		X
11a. Waist line to shoulder = cm as per diagram		
12. Back, Base of Neck to Waistline (Navel) = cm Neck to waistline (back)		
12a. SHOULDER to back waist measure from neck base to rear waist strap		
13. Front of Neck through Crotch to Back of Neck = cm From neck through crotch to back of neck		
13A. Navel through Crotch to Navel Height Back = cm Make sure you have a level line from front Navel to back		
14. Hips (Thickest Part) = cm Hips/ Bum Biggest Part		X
15. Upper Thigh = cm Upper thigh Widest Part		X
16. Lower Thigh = cm Lower thigh Knee and Thigh Flexed		X
17. Knee = cm Knee Flexed at 90 degrees		X
18. Calf = cm Calf		X
19. Ankle = cm Above ankle bone		X
20. Inseam = cm Inseam, touching crotch to above ankle bone		X
21. Waistline (Navel) to Centre of Knee Cap = cm Waistline to centre of knee		X
22. Knee to Ankle = cm Centre of outside knee to above ankle bone		X
23. Waistline (Navel) to Ankle = cm Side of leg, Navel height to above ankle bone		X

Please choose your extra protection

Protector	Flying Bats	<input type="checkbox"/>
Shoulder	Level 2 (CE EN 1621-2-2012)	<input type="checkbox"/>
Elbow	Level 2 (CE EN 1621-2-2012)	<input type="checkbox"/>
Knee	Level 2 (CE EN 1621-2-2012)	<input type="checkbox"/>
Back Additional Charges	Level 2 (CE EN 1621-2-2012)	<input type="checkbox"/>
Hips (Thighs)	Level 2 (CE EN 1621-2-2012) Normal Foam Rubber	<input type="checkbox"/> <input type="checkbox"/>
Tail Bone Additional Charges	Level 2 (CE EN 1621-2-2012)	<input type="checkbox"/>





LADIES ONLY

Ladies ONLY Measurements Follow the instructions carefully.	without back protector	with back protector
24. Shoulder Circumference = cm From top of shoulder, under armpit and back to top of shoulder		X
25. Chest circumference = cm Tape should be directly under armpits		
26. Bust = cm Measure circumference at nipple height (fullest part of chest)		
27. Mid waist = cm Measure circumference at half way point between the bottom of breast and belly button		
28. Waist (navel) = cm Measure circumference at navel (belly button)		
29. Hips = cm Measure circumference at fullest part of hips		X